

Date: Monday, 18/08/2008 3:45:11 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: INNER TUBE AND RETAINER BUSHING		
Job Number	: 41369			Part Number	: PB674300119		
Estimate Number	: 13439			Drawing Number	: B6743001 P.13		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/08/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: LARGE FAB ASSY	Due Date	: 18/09/2008		
Previous Run	: 40240			Qty:	: 8 Um: Each		
Written By	:			5			
Checked & Approved By	: NO 08.8.18						
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001287	Tube Guide	<i>M 08-10-02 5</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Tube Guide 341500	
2.0	PB6743001295	PB67-43001-295 Extension Tube	<i>M 08-10-02 5</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) PB67-43001-295 Extension Tube 341501	
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	<i>M 08-10-02 5</i>
		Comment: LARGE FABRICATION RESOURCE 1 1- Weld assembly as per dwg	
4.0	QC9	VISUAL WELDING INSPECTION	<i>(X5) M 08-10-03 5</i>
		Comment: VISUAL WELDING INSPECTION	
5.0	QC5	INSPECT WORK TO CURRENT STEP	<i>S 08-10-03 (75) 5</i>
		Comment: INSPECT WORK TO CURRENT STEP	
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	<i>(5) M 08-10-06</i>
		Comment: HAND FINISHING RESOURCE #1 / chemical cont as	
		* Per QS7005	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-10-06 X5

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STS13

JS 08/10/07 X5

9.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 08-10-07

Job Completion

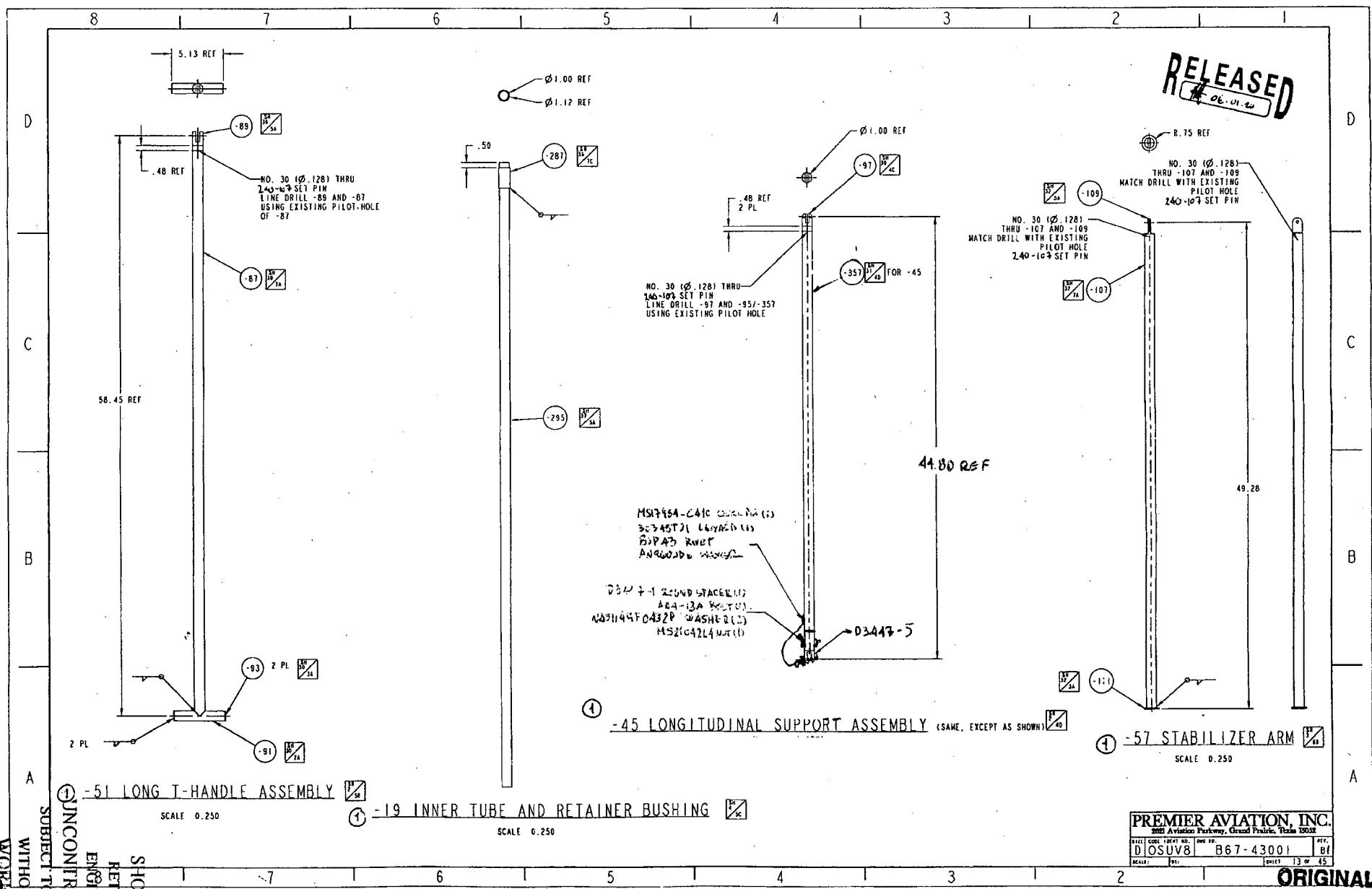


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NO. 4126
WORK ORDER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

ORIGINAL